



Dart Hawkesbury
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D3913-041
Job Sheet 167457-B



Part No: D3913-041

Job Qty: 1 ea

Part Name: Long Basket Base Assembly, 350



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Large Fab2		23 17-11-19
100	Large Fab	1 pcs		11/16/17	0.00	10.00	Large Fab 1		23 17-11-19
110	QC	1 pcs		11/16/17	0.00	0.00	QC9		17-11-24
120	QC	1 pcs		11/16/17	0.00	0.00	QC5		17-11-24
125	HandFinish	1 pcs		11/16/17	0.00	0.29	HandFinish2		BR 17-11-27
130	Powdercoat	1 pcs		11/16/17	0.00	0.93	Powdercoat2		BR 17-11-27
140	QC	1 pcs		11/16/17	0.00	0.00	QC3		17-11-26
150	HandFinish	1 pcs		11/17/17	0.00	0.50	HandFinish4		17-11-30
160	QC	1 pcs		11/17/17	0.00	0.00	QC5		38
170	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		17-11-30
180	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21		17-11-30

Part Op 100 - 1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh*** 2-Cut D4020-1 base
Descriptions: mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners
holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket*** 4-
Weld D4672-1 blanking plates as per dwg
130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat
150 - Pick Kit

11/22/17 START: 2:10 O.V.T: 3:45 FINISH: 2:25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5005842	2	16	0	0
	D3913-1 5002297	1	15	0	0
	D3913-15 161938	1	10	0	0
	D3913-3 5002108	1	17	0	0
	D3913-7 5004989	2	2	0	0
	D3913-9 5002842	1	8	0	0
	D3916-041 5004987	2	2	0	0
	D3916-5 5005343	3	10	0	0
	D4016-1 5009181	3	7	0	0
	D4017-7 165413	3	15	0	0
	D4017-9 5005148	2	2	0	0
	D4020-11 5005857	2	0	0	0
	D4021-1 166037	3	27	0	0
	D4034-041 5005067	1	1	0	0
	D4034-043 5008661	1	1	0	0
	D4672-1 5005866	2	3	0	0
	* M304EX0.75-16F 5001787	33	605	0	0
	AN3-10A 5002097	6	252	0	0
150-HandFinish					

FM137412-40

D2931 F86435-1	2	1,336	0	0
D4021-5 5010120	2	18	0	0
MS20600-AD4W3	2	319	0	0
MS21042L3 5000676	6	1,380	0	0
NAS1149F0332P 5000570	12	3,087	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/17 4:49 PM dart.poulin.mario

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Long Basket Base Assembly, 350

PART NO: D3913-041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/20/17
Job No: 167457-B